

Cast Iron Light Duty Carbonator Motor Mounted Rotary External Gear Pumps C61K53LL

## Ports: 3/8" FNPT



#### **FEATURES:**

- Nominal Flowrate 2 GPM
- Max. RPM: 2400
- Max. PSI: 100
- Suction lift to 3 feet\*
- Max Viscosity 500 SSU at 1725 RPM
- Housing Gasket Fluoroelastomer (FKM) O-Ring
- Construction Cast Iron Housing, Steel Gears, Steel Shafts
- Shaft Seals Fluoroelastomer (FKM) Mechanical with carbon and ceramic wear faces
- Shaft Bearing Journals Cast Iron
- Temperature range: 32° F to 280° F.
- Maximum working pressure: 100 PSI
- Internal Bypass Relief Valve
- Rotation Factory configured for CCWLE Motors\*\*\*

### **DESCRIPTION:**

These self-priming, positive displacement, carbonator style external rotary gear pumps are ideal for oil based fluids in a wide range of light-duty commercial, industrial, marine, and agricultural applications where compact size is needed.

- $\ast$  Suction lift may be reduced based on fluid viscosity ; requires wetted gears and primed pump condition
- \*\* To change shaft rotation direction and relief valve orientation, rotate cover assembly 180 degrees
- \*\*\* The relief valve is not intended to be a metering or flow control device. Overheating can occur within 5-10 minutes if the discharge line is completely shut off for extended periods. Factory pressure setting is 50 PSIG. To increase pressure, turn adjusting screw clockwise.

#### **PERFORMANCE:**



Uses: For use with particulate free and non-abrasive high lubricating oil- based fluids compatible with iron and steel. Not to be used with water-based fluids

### **MOUNTING AND DRIVE ARRANGEMENT:**

Intended for close-coupled mounting to NEMA 48 Carbonator Mount footed motors using clamp and T coupling. Pump can be mounted in any orientation relative to the motor base. For vertical installations, mount pump below motor. Complete pump / motor units are available.

### **CARBONATOR STYLE MOTORS**

Code	HP	Encl	Voltage	Frequency	Speed (RPM)	Thermal Overload	Part #	
C33	1/4	DP	115/230	60/50 HZ	1725/1425	Auto	9630	
C34	1/4	DP	115	60 HZ	1725	Auto	9873	
C83	1/4	TE	12/24V	DC	1200/2400	None	3573	
F02	1/3	DP	115/230	60/50 HZ	1725/1425	Auto	8876	
F06	1/3	DP	115	60HZ	1725	Auto	9403	
F12	1/3	DP	230	60/50 HZ	1725/1425	Auto	8520	
J01	1/2	DP	115 60 HZ		1725	Manual Reset	2240	
J39	1/2	DP	115	60 HZ	1725	Auto	3150	
M40	3/4	DP	155/230	60 HZ	1725	Auto	3151	

WARNING: Do not use to pump flammable or explosive fluids such as gasoline, fuel oil, kerosene, etc. Do not use in flammable and/or explosive atmospheres.

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## **Parts List**

	1		2	2	3*	4*	5*		6*	7		8*	9	1	0	11	12
	Body	,	Cov	ver	Drive Shaft/ Gear Assy	Idle Shaft Gear Assy			Mech. Seal	Retain Ring		O-Ring	Dowe Pin	Scr	ew	Coupler	Pipe Plug
Model	Qty. 1		Qty	<i>.</i> .1	Qty. 1	Qty. 1	Qty. 2	1	Qty. 1	Qty.	1	Qty. 1	Qty. 2	Qty	. 6	Qty. 1	Qty. 1
C61K53LL	3401GC	4N	3253GN5B-1		33364	33284	5373		32585	7639		9797-03	3 8885	53	85	2353	6052
	13		14	15	16	17	18	1	19	20		21	22	23**			
	Poppet	0-	Ring	O-Ring	Plug Nut	Spring	Adjust. Screw	Loc	knut	Bypass Nut	٦	Гад	Screw, Tag	V-Band Clamp	Repa	ir Kit	
Model	Qty. 1	Q	ty. 1	Qty. 2	Qty. 1	Qty. 1	Qty. 1	Qt	ty. 2	Qty. 1	Q	ty. 1	Qty. 2	Qty. 2			

5776

5774D

5767

9344

\* Repair kit contains these items. \*\*Items not depicted in assembly drawing.

9797-015

5775R

5806

9797-012

# **Dimensions**

7640

C61K53LL







A Gardner Denver Product

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8840

9345

12442

Due to ongoing product improvements, data shown here is subject to change without notice. Contact Oberdorfer Pumps for latest specifications.